

TITANIUM SACH FOOT ADAPTOR

6PC584

Instructions for Use



ASSEMBLY AND FITTING

Trial walking

1. Assemble the SACH foot and Pyramid Foot Adaptor fitting the attachment bolt through the hole in the base of the Sach foot.
2. Tighten the foot bolt to the torque shown. **DO NOT OVER TIGHTEN.**

After trial walking the adaptor must be bonded to the foot using an acrylic structural adhesive such as Cyanoacrylate Gel.

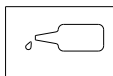
Final Assembly

1. After marking the position of the adaptor, dis-assemble parts.
2. To bond the adaptor to the SACH foot first roughen the attachment surface and remove all dirt and dust.
3. Apply sufficient structural adhesive, Cyanoacrylate Gel (Part no. T956) to the adaptor only (approx 5g as a guide).
4. Re-assemble the parts and tighten to torque shown.
5. Remove excess gel and allow to cure for approx. 15 minutes.

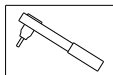
Do not lubricate any parts

TECHNICAL DATA

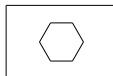
Product Weight	Patient Weight Limit	Activity Level
80g	125kg	High



Threadlock 243



Torque – 30Nm



Hex Key – 8mm

WARRANTY

Components are covered by 12 months limited warranty.
The warranty requires fitting and use as set out in these instructions.
The warranty is void if fitting and routine care instructions are not followed.

(6PC586 Issue 2)

